

Date: Monday, 28/04/2008 8:13:33 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : KEYS, KEY CHAIN
Job Number : 38814	
Estimate Number : 10995	
P.O. Number :	Part Number : D2589
This Issue : 28/04/2008 S.O. No. :	Drawing Number : D2589 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 31887	Material :
Written By :	Due Date : 05/05/2008 Qty: 100 Um: Each
Checked & Approved By : <u>JUL 08.4.28</u>	
Comment : Est. B 99.04.23 Re-format DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2505350	Keys, Key chain
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)
 Keys, Key Chain

Pick:

Qty	Part Number	Description	Batch
1	D2505-350	Key Chain	B29072 5X B29313 2X

n/a per Bill Beckett
08.04.29
all attached
U

2.0	C23225	DOOR LATCH
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 200.0000 Each(s)
 DOOR LATCH

Pick:

Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	N/A

139273 38814
8/4/29

200x

SP

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

08/04/20 *(+ 100)*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: *38*

8/4/30

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/05/01

mf 08-04-30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

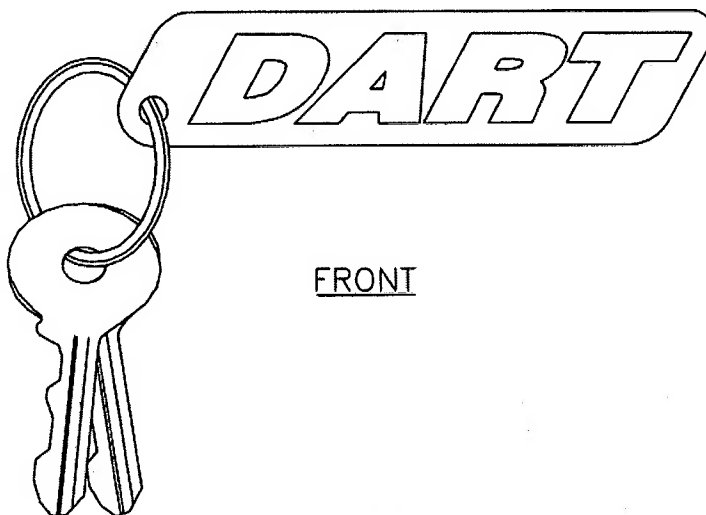
NOTE: Date & initial all entries

DART

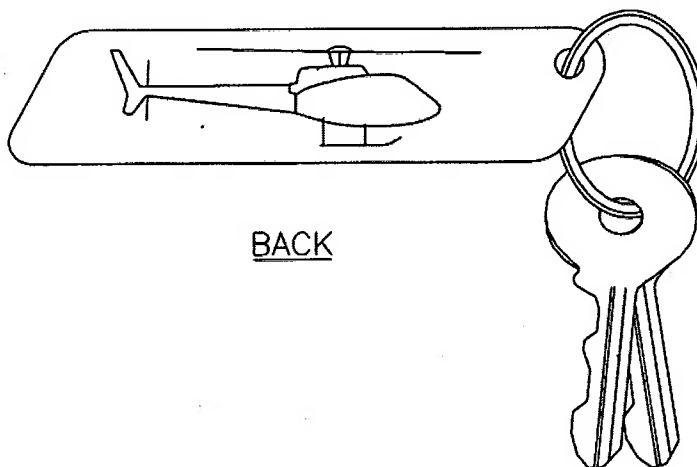


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12



FRONT



BACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38814

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L Lacelle

From: Jean-Luc Menard [jmenard@dartaero.com]
Sent: April 29, 2008 10:50 AM
To: BILL B (BILL B); Linda Lacelle (Linda Lacelle); Mike Petsche
Cc: Eric Charboneau
Subject: Key Chain

As discussed with BB, we will unfortunately remove the key chain from the d350-588-011 kit..
I've removed the key chain D2505-350 from the estimate D2589, it will now only pick the keys.
It should not really change much as the Dwg D2589 does not call up any part #'s.
JLM

29/04/2008